



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3849-041
Job Sheet 166775



Part No: D3849-041

Job Qty: 2 ea

Part Name: Run-on Landing Wearplate Fwd For Standard Skidtubes



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/17

Job Tracking No:

Due Date: 11/5/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	2 Ea	11/4/17	0.00	0.00	Start up container	DYK 17/10/25
105	Autoweld 1	2 pcs	11/4/17	0.00	6.67	Automated welding	DYK 17/10/25
110	Large Fab	2 pcs	11/4/17	0.00	0.00	Large Fab 1	DYK 17/10/25
120	QC	2 pcs	11/4/17	0.00	0.00	QC9	DYK 17-10-25
130	QC	2 pcs	11/4/17	0.00	0.00	QC5	DAS 41 17-10-25
140	SprayPaint	2 pcs	11/5/17	0.00	1.00	Spray Paint	OCT 31 2017
150	QC	2 pcs	11/5/17	0.00	0.00	QC5	9-89
160	Packaging	2 pcs	11/5/17	0.00	0.00	Packaging3	FP002 sep
170	QC21-SA	2 Ea	11/5/17	0.00	0.00	QC21	

Part Op 140 - APPLY ROCKGUARD AS PER DWRG

Descriptions: 160 - LOCATION : FG002

DAS
21
9-89

NOV 07 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3849-1	2	3	0	0
	D3901-041 166783-C	2	1	0	0

Part Specifications

Specifications could not be found.

Plex 10/16/17 4:35 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S002082

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CANADA

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Run – on Landing Wearplate Fwd For Standard Skidtubes

PART NO: D3849 – 041

Revision:

Operation:

Quantity:

Change No:

Start up Operation

2

Mfg Date: 10/25/17

Job No: 166775

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☒ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																						
Large Fab ☐	Composite ☐	Supplier ☐																							
Date : 17/11/2		Step #:		QTY Effective :			MRB (QSI042) Approval DAS 12 9-89 17/11/2																		
Description Work Order Deviation				Disposition				Completed By DAS 41 NOV 02 2017 9-89																	
Axalta adhesion promoter not required. Eng testing indicated no benefit to it's use. Use of Axalta add's significant production time.				Acceptable to omit Axalta adhesion promoter.				Lead hand / Supervisor Approval Verification																	
								QC / QA Coordinator Approval																	

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐								
Misidentified	☐	Past Due	☐	OTHER :							